

	Doc or ECO #:	ECO-70771	Date:	8/27/18	Author:	jv
	Rev. #:	A				
Serial number badge addition	Engineering Approval:	aeg	Date:	8/27/18	Quality Approval	

P/N #:	70770	Effective Date:	August 27, 2018
Title:	Serial number badge addition		

1.0 Purpose / Summary

The serial number badge has been formally added to the defender assembly.

2.0 Parts Affected

Part Number	Notes	Removed	Added	New	Modified
70770	Mounting holes for serial number badge added	☐	☐	☐	☒
70844	Serial number badge and hardware added	☐	☐	☐	☒
71094	MSS Defender Serial Number Badge	☐	☒	☐	☐
70388	Fasteners for serial number badge	☐	☒	☐	☐

3.0 Detail

Mounting holes for the serial number badge we added to the top plate of the mss defender frame. The badge is affixed to the underside of the top frame for visibility.

The badge and fasteners were added to the bom for the base vehicle assembly.

4.0 Disposition of Material

No stock will be reworked.

From effective date production staff will hand place the badge until new material is available with the mounting holes drilled.

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5.0 Action Items

Action	Department	Acknowledgement Initials
Update part drawings and General Assembly drawings	Engineering	jv
Update BOM in Epicor	Engineering	RN
Update work instructions	Engineering	aeg
Purchasing acknowledge ECO	Purchasing	TB

6.0 Modified / Referenced Documents:

Document	Current Revision
MSS Defender Frame Assembly Work Instructions	A

7.0 Revision History

Date Revised (mm-dd-yyyy)	Location of Change (section, paragraph no., step no., etc.)	Description of Change Made	Name of Person making the Change
8/27/2018		Initial draft	AEG